



SaverDoor®

An unparalleled range of cost effective, single, leaf-and-a-half and double steel doorsets suitable for virtually any commercial application.



INDUSTRIAL



FIRE



VENTILATION



Applications

- Plant rooms
- Personnel access
- Electrical cupboards
- Fire escapes
- Bin stores



SaverDoor®

General Features

- A variety of options to suit practically any situation.
- Strong, lightweight and durable.
- A wide variety of locking options.
- Available in a wide range of sizes.
- Single leaf doors fire rated up to 6 hours.
- Double leaf doors fire rated up to 4 hours.
- Available with vision panels and louvres.
- A wide range of threshold styles.
- A choice of flush fitted, lipped or double lipped leaves available at no extra charge.
- Available as plain, tongue and groove, georgian panels or embossed depending on aesthetic requirements.
- Primer finish as standard for on site painting.
- A wide selection of powder coat colours are available.

Sizes

All designs are available as single, leaf and a half and double leaf doors and can be manufactured to fit any structural opening.

Door Furniture

A wide range of locks and panic furniture are available. Leaf-and-a-half and double doors are fitted with top and bottom flush bolts to the passive leaf as standard.

Optional Extras

Dog bolt hinges, weather board, weather canopy, weather seals, kickplates, pull handles, push plates, door closers, door stays and spyholes. Other options are available upon request.

Hinges

Depending on the size and weight, doors are supplied with 3, 4 or 5 stainless steel ball bearing butt hinges.

Fire Rating

Single doorsets are certified for 6 hours and double doorsets certified for 4 hours. Fire doors tested to BS476 part 20 and BS476 part 22.

Louvre and Vision Panels

These are available in a variety of sizes and positions and can be manufactured to customers requirements. Both are available on fire rated and non-fire rated doors.

Frame

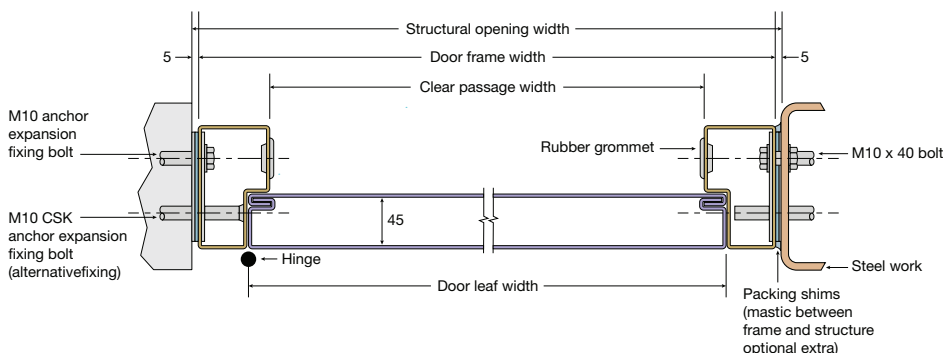
Material: 1.6 or 2.0 Zintec steel.

Profile: Single or double rebated profile. In welded or demountable form, reinforced and fitted fixing plates. Depth of frame can be varied to suit any brick, block or steel work.

Leaf

Material: 1.2, 1.6 or 2.0 Zintec steel double skinned with interlocking seams, reinforced vertically with interlocking channels and horizontally with tubes to prevent twisting. Honeycomb core as standard. Rockwool available on request.

Size: 45mm standard thickness. Other thicknesses are available on request.



Structural Opening Sizes

(mm)	Width	Height (with overpanel)	Height (without overpanel)
Single leaf	500	1450	3000
Double leaf	1250	2800	3000



Double SaverDoor®.



Louvred SaverDoor®.



SaverDoor® with vision panel.



Newly fitted double SaverDoor® with vision panels.

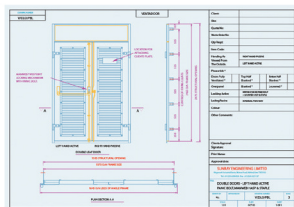


Standard SaverDoor®.



Newly installed leaf-and-a-half SaverDoor® fitted with pull handle on both leaves.

Bespoke design services



Complementing our standard door ranges we also offer a complete, bespoke design service to suit specific client needs or to overcome site/building constraints.

Sunray installation service



We offer an installation service covering our steel door, louvre systems and ExcluDoor® security door ranges.

Work is carried out by our own qualified factory-skilled operatives, not sub-contractors.

Procedures are audited and our installation process is approved and certified by CHAS, Safe Contractor, Achilles Builders Confidence and Achilles UVDB.

Sunray's Installation Service is certified by the LPCB/BRE to LPS 1271 for security doors.

Nationwide delivery service

Specialist transport including arctics, curtain sidlers with Moffett facility, flat bed lorries with HIAB facility and lightweight vans including Crossrail compliant vehicles.



Extra wide SaverDoor® with square vision panel and ventilated panel.



Sunray Engineering Ltd
Kingsnorth Industrial Estate
Wotton Road, Ashford, Kent TN23 6LL

T 01233 639039

E sales@sunraydoors.co.uk
www.sunraydoors.co.uk



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